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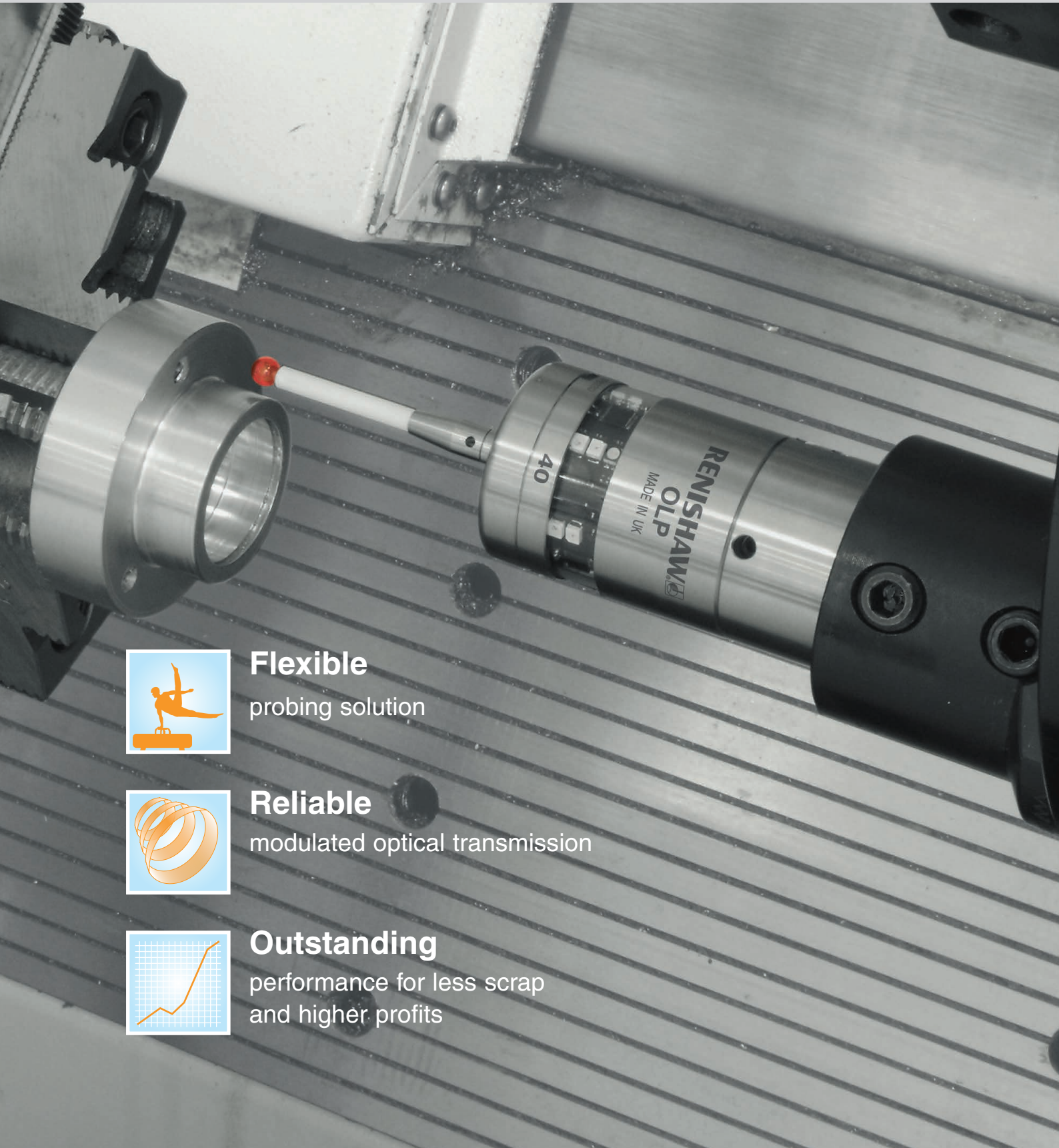
OLP40 lathe touch probe



Flexible
probing solution

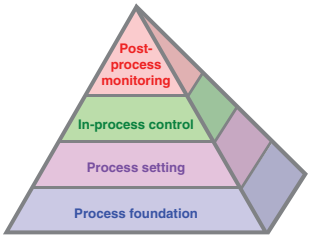
Reliable
modulated optical transmission

Outstanding
performance for less scrap
and higher profits

OLP40 – innovative process control

Tackle process variation at source, and reap the rewards

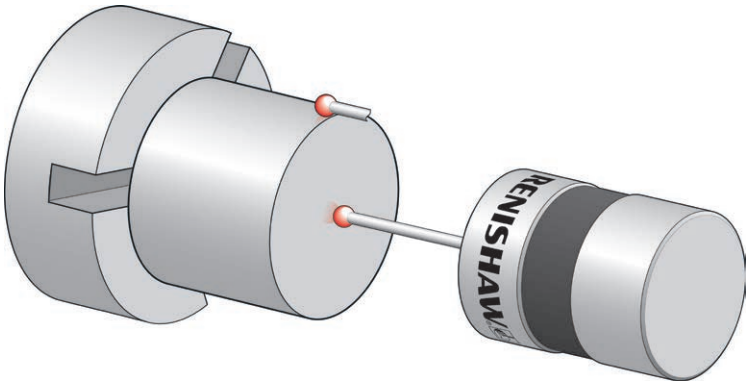
The higher the degree of human involvement in the manufacturing process, the higher the risk for error. Automated in-process measurement using Renishaw probes can help ***eliminate the risk.*** The Renishaw OLP40 optical probe system can facilitate the following measures for enhanced management of your production leading to an ***increase in your profits.***



Process setting

Automated on-machine measurement of component position and alignment.

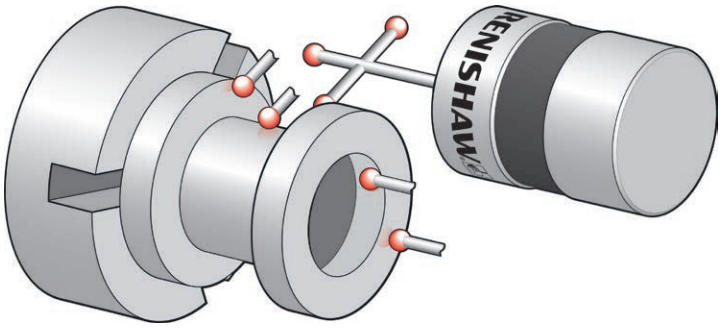
- Introduce new processes quickly and respond to new customer needs
- Eliminate manual setting errors and data entry
- Set up faster, improve quality and reduce scrap



In-process control

Automated measurement of roughed and finished multi-axis features.

- Improve process capability and traceability
- Compensate for environmental and machine conditions
- Reduce non-productive time and scrap
- Increase productivity and profits



For further details regarding the benefits of all levels of process controls, within the Productive Process Pyramid™ please refer to **H-3000-3038 Metrology solutions for productive process control** or visit **www.renishaw.com/processcontrol**

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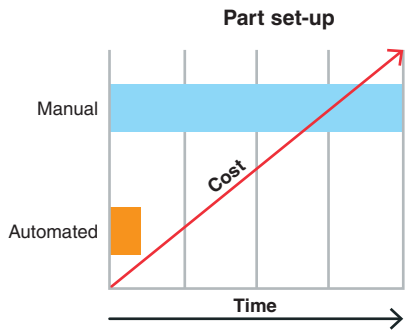
Probing pays...

Machine tools that are optimised to cut more metal, more reliably and more accurately will quickly ***maximise productivity, profits and your competitive edge.***

Automated part setting with the Renishaw OLP40 probe is up to 10 times faster than manual methods, which means immediate and ***significant cost savings.***



Scrap and rework reduce productivity and profits. The Renishaw OLP40 probe helps guarantee "right first time" parts which means ***reduced waste and increased profits.***

OLP40 key features

- Ultra compact design with optical transmission for all sizes of turning centres
- Kinematic design — proven and patented
- Trigger Logic™ for quick and easy set-up
- Secure modulated optical transmission offers increased resistance to light interference

... the Renishaw way

Renishaw, an established world leader in metrology solutions invented the touch-trigger probe in the 1970s.

Decades of customer focus and investment in development, coupled with our own manufacturing experience enables us to provide ***innovative*** and ***exceptional products*** that are unmatched for technical excellence and performance.

Customer comment

"On one component we used to spend 35 minutes on in-process inspection – this had to be improved. We replaced this with a probe cycle, reducing the inspection cycle to about six minutes."

Alex Skinner, Castle Precision

OLP40 – ultra compact, robust and proven technology

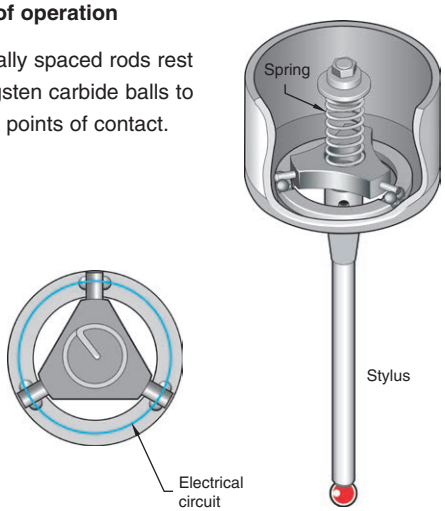
The world's first touch-trigger probe was based on a kinematic resistive principle. Today the basis of this proven design continues to play an invaluable role in part set-up, measurement and process control. This has firmly established Renishaw as a world leader in the design, manufacture and support of dimensional measurement products.

Renishaw is trusted and its products chosen by the world's leading machine builders and the majority of end-users.

The world's first touch-trigger probe

Principle of operation

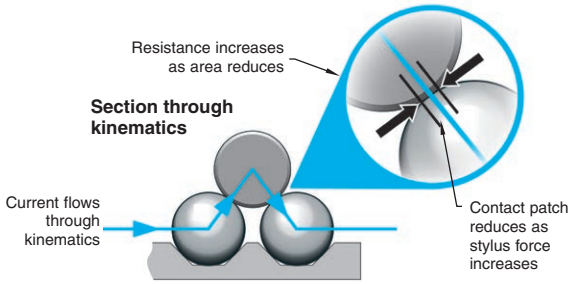
Three equally spaced rods rest on six tungsten carbide balls to provide six points of contact.



Under load of the spring, contact patches are created between the balls and the rods through which the electrical current flows. Upon making contact with (touching) a work-piece, the force translated through the stylus moves the balls and rods apart thus reducing the size of the contact patches and increasing their electrical resistance.

When a defined threshold is reached the probe is triggered.

Close-up of kinematics



Repeatable electrical triggering and mechanical reseating of the mechanism are critical to this process and fundamental to reliable metrology.

The solution for all turning centres

Specially sealed to withstand the extreme environments of lathes and turning centres, the OLP40 is built to the highest of standards and offers a truly unrivalled combination of size, accuracy, reliability and robustness that enables users to:

- Benefit from probing in a twin probe environment
- Access previously difficult to reach workpiece areas such as small recesses and awkward features.
- Easily retrofit to existing machines

Advantages

- Proven Renishaw technology
- Robust in the harshest environment
- Reliable measurement
- Long service life
- Fast to install
- Easy to use

Key benefits

- Reduced set-up and calibration time
- More time for machining
- Improved process control and quality
- Reduced rework, concessions and scrap
- Increased automation and reduced operator intervention
- Increased payback and profits
- Greater competitive edge and business opportunity

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OLP40 and modulated transmission optimised for safe, reliable and efficient performance.

The benefits of modulated transmission

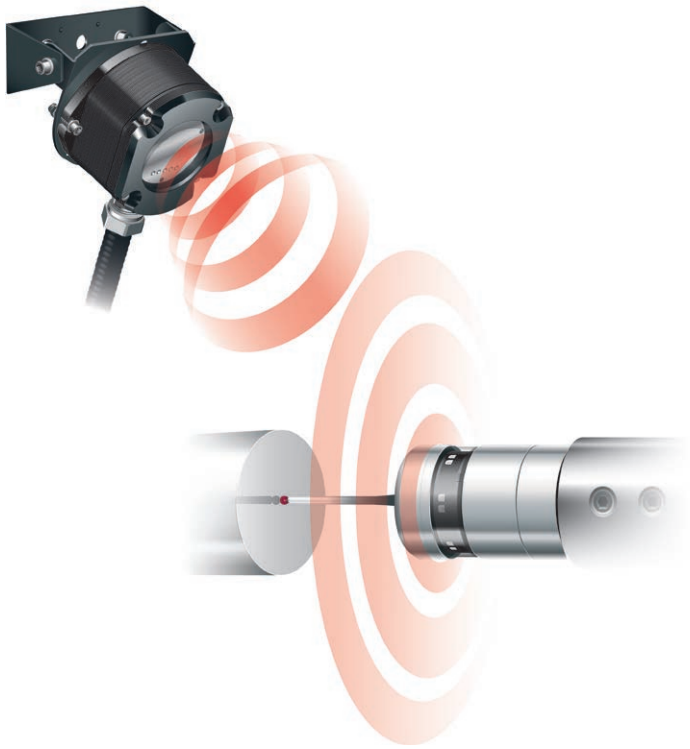
Renishaw's modulated optical technology uses coded signals and is optimised to work within areas having other light sources.

In addition to providing secure optical transmission, the technology is integrated into the OMI-2T allowing twin OLP40s to be used with one interface; this is the ideal solution for twin turret applications and ensures greater flexibility and performance benefits.

Other system configurations are available.

The advantages are clear to see

- Resistant to interference from other light sources
- Robust and proven transmission method
- Single interface supports multiple probes
- Can be used with automatic tool changers
- Suitable for retrofit installation



Ease of use and reliability

Unique to Renishaw, Trigger Logic™ is a simple method enabling the user to quickly adjust probe mode settings for specific applications.

Constructed from the highest grade materials, Renishaw probes are robust and reliable in the harshest environments including shock, vibration, temperature extremes and even continual liquid immersion.

For further details, please refer to the *OLP40 data sheet H-5625-8200.*

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About Renishaw

Renishaw is an established world leader in engineering technologies, with a strong history of innovation in product development and manufacturing. Since its formation in 1973, the company has supplied leading-edge products that increase process productivity, improve product quality and deliver cost-effective automation solutions.

A worldwide network of subsidiary companies and distributors provides exceptional service and support for its customers.

Products include:

- Additive manufacturing, vacuum casting, and injection moulding technologies for design, prototyping, and production applications
- Advanced material technologies with a variety of applications in multiple fields
- Dental CAD/CAM scanning and milling systems and supply of dental structures
- Encoder systems for high accuracy linear, angle and rotary position feedback
- Fixturing for CMMs (co-ordinate measuring machines) and gauging systems
- Gauging systems for comparative measurement of machined parts
- High speed laser measurement and surveying systems for use in extreme environments
- Laser and ballbar systems for performance measurement and calibration of machines
- Medical devices for neurosurgical applications
- Probe systems and software for job set-up, tool setting and inspection on CNC machine tools
- Raman spectroscopy systems for non-destructive material analysis
- Sensor systems and software for measurement on CMMs
- Styli for CMM and machine tool probe applications

For worldwide contact details, please visit our main website at www.renishaw.com/contact

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